



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400325
Job Sheet 169529



Part No: RBT400325

Job Qty: 1 ea

Part Name: Socket Tail Boom Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/15/17

Created By: Marie Lajeunesse

Type: Stock

Description:

DAS
03
2018

Ship Via: REV B

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	1 pcs		12/14/17	0.00	0.25	Lathe Conv-1		
120	QC	1 pcs		12/14/17	0.00	0.00	QC2 Machining-4		18/3/19
130	QC	1 pcs		12/14/17	0.00	0.00	QC8 Machining-4		18-03-21
131	HandFinish	1 pcs		12/15/17	0.00	0.10	HandFinish7		18-03-22
132	Outsource	1 pcs		12/15/17	0.00	0.00	Outsource12	20039387	CT 18-03-21
133	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging2		AT 18/03/17
134	QC	1 pcs		12/15/17	0.00	0.00	QC6		MAR 28 2018
140	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3-1	GA 136	09-MAR 20 2018
150	QC21-SA	1 Ea		12/15/17	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: B Remove all factory markings 2-Deburr
Descriptions: 130 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

131 - Bead blast, remove remaining chrome

132 - Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of

Conformity is required

140 - Bag and tag (T/N and revision number)

DAS
21
2018

MAR 28 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	FM14	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 11:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

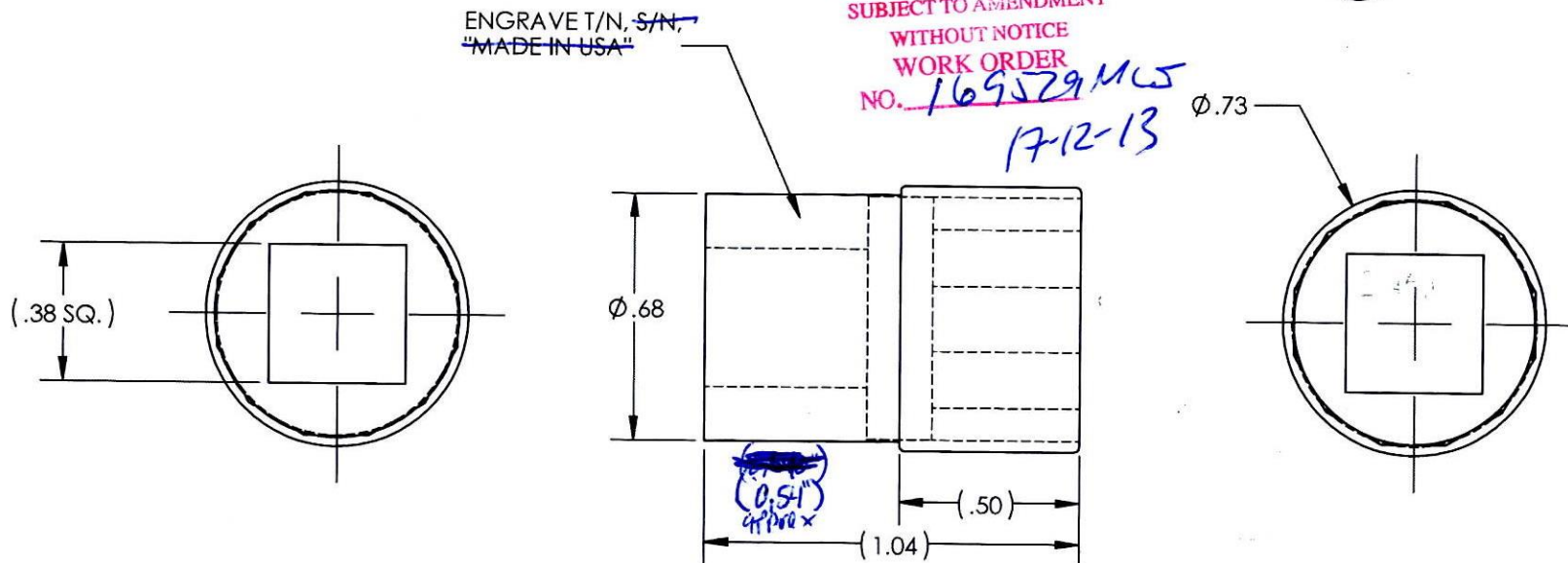
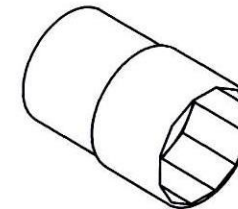
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																	
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DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S052771 Part: RBT400325 Job No: 169529 Serial No/Batch: S052771 Revision: B Inspector: Date: 03/19/18																																																																																					
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This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D BUYOUT SOCKET FROM SNAP-ON #FM17.	2/17/2012	RJC	RW
B	DIM WAS .59 IS (.500) DIM WAS 1.04 IS (1.04).	1/3/2013	BIM	GE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169579ML5
17-12-13



NOTE:
1. ORIGINAL BELL #407-230-001-101.
2. REMOVE ALL FACTORY MARKINGS.

RED BARN MACHINE	
SOCKET TAIL BOOM NUT	
DWG NO. RBT400325	REV B
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED D Wed HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 407
SCALE 2:1	DATE 10/12/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET TAIL BOOM NUT		3/8 DR. 14MM, 12PT. SNAP-ON #FM14 (NEEDS MODIFIED)	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>169629</u> Part No. <u>RBT400326</u> <u>REV. B</u> NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																			
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Description Work Order Deviation - OAL & SHOULDER LENGTH ARE NOT CRITICAL - NO SN OR MARK IN USA ARE ENGRAVED		Disposition - THIS DEVIATION IS ACCEPTABLE. - OAL & SHOULDER LENGTH ARE REF ONLY - NO CHANGE TO FIT, FORM OR FUNCTION		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																																																	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039387

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039387

PO Date: 3/22/18

Due Date: 4/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173998	C3-19-1	Lifting Bolt -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	4/2/18	5 pcs	0 pcs	5 pcs	\$18.00/pcs	\$90.00
						✓ 5x		At 18/03/27		
2	169529	RBT400325	Socket Tail Boom Nut -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	1 pcs	0 pcs	1 pcs	\$3.1578947/pcs	\$3.16
						✓ 1x		At 18/03/27		
3	170586	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	20 pcs	0 pcs	20 pcs	\$3.157894740/pcs	\$63.16
4	172461	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$3.157894740/pcs	\$31.58

DAS
11
9-89



Certificat de Conformité / Certificate of Compliance

(007818-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007818- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
27-Mar-2018		Aman				PO039387			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-19-1 Rev.	C3-19-1 TYPE 2 SC2 0.0003		ZINC CH	5	5	0	0	0
2	RBT400325 Rev.	RBT400325 01 -OXIDE BLACK [OXIDE BLACK		OXIDE-BLACK CH	1	1	0	0	0
3	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK]		OXIDE-BLACK CH	20	20	0	0	0
4	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK]		OXIDE-BLACK CH	10	10	0	0	0
5	RBE350A93-3400-00-1 Rev.	RBE350A93-3400-00-1 01 -OXIDE BLACK [OXIDE BLACK]		OXIDE-BLACK CH	7	7	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.